



FOOD AND BEVERAGE MANUFACTURING

VIBRATION MONITORING

Vibration monitoring should be an integral part of a food and beverage production facility's predictive maintenance program. The use of vibration sensors for early identification of developing equipment faults provides numerous benefits:

- Increase overall equipment effectiveness (OEE)
- Reduce unanticipated equipment downtime and/or failure
- Reduce spare parts inventory costs
- Make more effective use of maintenance staff time



IMI Sensors offers vibration sensors specifically designed to remain installed during the daily washdown/sterilization cycle. Eliminating the need for daily removal and re-installation of sensors saves sanitation staff's time and ensures more consistent data.

- Smooth, corrosion-resistant stainless steel housing and base.
- Resist degradation by wash-down cycle chemical solutions or acidic food products.
- Minimize vulnerability to scrapes dents, and eliminates areas for water and/or particulate build-up.
- Watertight, hermetically-sealed casing with welded seams prevents liquid infiltration.



CE HIGH SENSITIVITY, LOW-NOISE ICP® ACCELEROMETER KIT

MODELS 601A92 & 507QSXXXBZ

- Sensitivity: ($\pm 20\%$)
500 mV/g (51 mV/(m/s²))
- Measurement Range:
 ± 10 g (± 98 m/s²)



CE DUAL OUTPUT VIBRATION AND RESISTANCE TEMPERATURE DETECTOR (RTD)

MODELS RTD602D91, RTD602D11

- Ceramic shear ICP® accelerometers w/ or w/o integral polyurethane cable
- Sensitivity ($\pm 10\%$):
100 mV/g (10.2 mV/(m/s²))
- Measurement Range:
 ± 50 g (± 490 m/s²)



CE LOW COST TRIAXIAL ACCELEROMETER

MODELS 604B31, 604B32

- General purpose, hermetically sealed accelerometer
- Perfect for permanent mount applications

ICP® ACCELEROMETERS FOR SPECIALTY APPLICATIONS



CE

LOW FREQUENCY ICP® ACCELEROMETER

MODEL 626B02

- Ideal for slow-speed equipment. (ie. coffee bean roasters)
- Sensitivity: ($\pm 5\%$)
500 mV/g (51.0 mV/(m/s²))
- Frequency Range: (± 3 dB) 0.2 to 6,000 Hz (12 to 360000 cpm)
- Measurement Range:
 ± 10 g (98 m/s²)



CE

LOW SENSITIVITY ICP® ACCELEROMETER

MODEL 603C00, 603C01

- Ideal for high-vibration equipment. (ie. vibration hoppers)
- Sensitivity: ($\pm 20\%$)
10 mV/g (1.02 mV/(m/s²))
($\pm 10\%$) 100 mV/g (10.2 mV/(m/s²))
- Frequency Range: (± 3 dB) 0.5 to 10000 Hz (30 to 600000 cpm)
- Measurement Range:
 ± 500 g (± 4905 m/s²)



CE

QUARTZ ELEMENT ICP® ACCELEROMETER

MODEL 624B01

- Ideal for thermally-active applications. (ie. conveyors through ovens & freezers)
- Sensitivity: ($\pm 5\%$)
100 mV/g (10.2 mV/(m/s²))
- Frequency Range: (± 3 dB) 0.8 to 10,000 Hz (48 to 600000 cpm)
- Measurement Range:
 ± 50 g (± 490 m/s²)

VIBRATION TRANSMITTERS FOR PROCESS MONITORING



CE

TOP EXIT VIBRATION TRANSMITTER

SERIES 640, 641, 645, 646

- Output: 4-20 mA
- Measurement Range: Full-scale value of 0.5, 1.0, 2.0 ips, pk or RMS
5, 10 g's RMS



CE

SIDE EXIT VIBRATION TRANSMITTERS

SERIES 642, 643, 647, 648

- Output: 4-20 mA
- Measurement Range: Full-scale value of 0.5, 1.0, 2.0 ips, pk or RMS
5, 10 g's RMS



CE

AC VOLTAGE TO 4-20 MA TRANSMITTER

MODEL 682C03

- Use with ICP® accelerometer
- Selectable acceleration, velocity, or displacement scaling
- Field-adjustable low and high pass frequency filtering



3425 Walden Avenue, Depew, NY 14043 USA

pcb.com/imi-sensors | imi@pcb.com | 800 959 4464 | +1 716 684 0003

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IMI-APP-FoodBev-0923