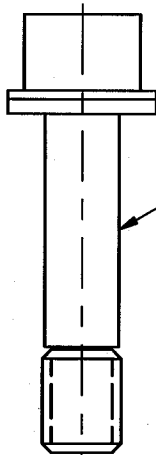


PCB Piezotronics Inc. claims proprietary rights in the information disclosed hereon. Neither it nor any reproduction thereof will be disclosed to others without the written consent of PCB Piezotronics Inc.

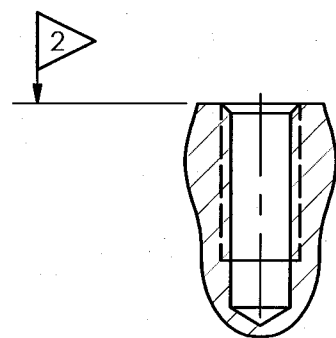
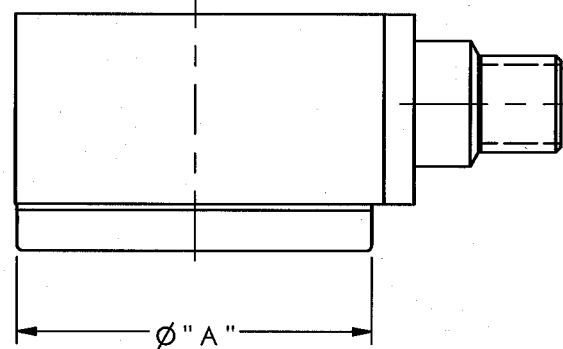
18864

REVISIONS

REV	DESCRIPTION	ECN	APP'D
A	REVISED PER ECN	22234	DM 6-05
B	CHANGED NOTE	29162	



MOUNTING STUD
(SUPPLIED PER SPECIFICATION SHEET)



MOUNTING HOLE PREPARATION:

STANDARD THREAD:
 Ø.109 [Ø2.78]
 X .35 [8.9] ∇ MIN
 6-32 UNC-2B
 X .27 [6.9] ∇ MIN

METRIC THREAD:
 Ø.099 [Ø2.50]
 X .35 [8.9] ∇ MIN
 M3 X 0.5
 X .27 [6.9] ∇ MIN

- 4.) RECOMMENDED MOUNTING TORQUE ON MOUNTING STUD. 5-10 IN-LBS [55-113 N-CM].
- 3.) FOR BEST RESULTS, PLACE A THIN LAYER OF SILICON GREASE (OR EQUIVALENT) ON INTERFACE PRIOR TO MOUNTING.

2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001 [0.03] TIR OVER DIM " A " WITH A MINIMUM ⁶³ [1.6] √ FINISH FOR BEST RESULTS.

1 DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN ± 1°.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX ± .01 XXX ± .005	DECIMALS X ± 0.3 XX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII [0.07 - 0.13]

DRAWN	SMB	10/3/08	MFG	PRR	7/21/08
CHK'D			ENGR	JF	7/1/08
APP'D	BM	7/15/08	SALES	WDC	7/7/08

TITLE
 INSTALLATION DRAWING
 MODEL 355XXX & 357XXX SERIES
 RING ACCELEROMETERS

PCB PIEZOTRONICS^{INC.}
 3425 WALDEN AVE. DEPEW, NY 14043
 (716) 684-0001 E-MAIL: sales@pcb.com

CODE IDENT. NO. 52681	DWG. NO. 18864
SCALE: 3X	SHEET 1 OF 1