



Model 113A24

****OBSOLETE** See 113B24 High frequency ICP® pressure probe, 1000 psi,
Installation and Operating Manual**

**For assistance with the operation of this product,
contact PCB Piezotronics, Inc.**

**Toll-free: 800-828-8840
24-hour SensorLine: 716-684-0001
Fax: 716-684-0987
E-mail: info@pcb.com
Web: www.pcb.com**



The information contained in this document supersedes all similar information that may be found elsewhere in this manual.

Total Customer Satisfaction – PCB Piezotronics guarantees Total Customer Satisfaction. If, at any time, for any reason, you are not completely satisfied with any PCB product, PCB will repair, replace, or exchange it at no charge. You may also choose to have your purchase price refunded in lieu of the repair, replacement, or exchange of the product.

Service – Due to the sophisticated nature of the sensors and associated instrumentation provided by PCB Piezotronics, user servicing or repair is not recommended and, if attempted, may void the factory warranty. Routine maintenance, such as the cleaning of electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the physical material of construction, is acceptable. Caution should be observed to insure that liquids are not permitted to migrate into devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth and never submerged or have liquids poured upon them.

Repair – In the event that equipment becomes damaged or ceases to operate, arrangements should be made to return the equipment to PCB Piezotronics for repair. User servicing or repair is not recommended and, if attempted, may void the factory warranty.

Calibration – Routine calibration of sensors and associated instrumentation is

recommended as this helps build confidence in measurement accuracy and acquired data. Equipment calibration cycles are typically established by the users own quality regimen. When in doubt about a calibration cycle, a good “rule of thumb” is to recalibrate on an annual basis. It is also good practice to recalibrate after exposure to any severe temperature extreme, shock, load, or other environmental influence, or prior to any critical test.

PCB Piezotronics maintains an ISO-9001 certified metrology laboratory and offers calibration services, which are accredited by A2LA to ISO/IEC 17025, with full traceability to N.I.S.T. In addition to the normally supplied calibration, special testing is also available, such as: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For information on standard recalibration services or special testing, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

Returning Equipment – *Following these procedures will insure that your returned materials are handled in the most expedient manner.* Before returning any equipment to PCB Piezotronics, contact your local distributor, sales representative, or factory customer service representative to obtain a Return

Materials Authorization (RMA) Number. This RMA number should be clearly marked on the outside of all package(s) and on the packing list(s) accompanying the shipment. A detailed account of the nature of the problem(s) being experienced with the equipment should also be included inside the package(s) containing any returned materials.

A Purchase Order, included with the returned materials, will expedite the turn-around of serviced equipment. It is recommended to include authorization on the Purchase Order for PCB to proceed with any repairs, as long as they do not exceed 50% of the replacement cost of the returned item(s). PCB will provide a price quotation or replacement recommendation for any item whose repair costs would exceed 50% of replacement cost, or any item that is not economically feasible to repair. For routine calibration services, the Purchase Order should include authorization to proceed and return at current pricing, which can be obtained from a factory customer service representative.

Warranty – All equipment and repair services provided by PCB Piezotronics, Inc. are covered by a limited warranty against defective material and workmanship for a period of one year from date of original purchase. Contact

PCB for a complete statement of our warranty. Expendable items, such as batteries and mounting hardware, are not covered by warranty. Mechanical damage to equipment due to improper use is not covered by warranty. Electronic circuitry failure caused by the introduction of unregulated or improper excitation power or electrostatic discharge is not covered by warranty.

Contact Information – International customers should direct all inquiries to their local distributor or sales office. A complete list of distributors and offices can be found at www.pcb.com. Customers within the United States may contact their local sales representative or a factory customer service representative. A complete list of sales representatives can be found at www.pcb.com. Toll-free telephone numbers for a factory customer service representative, in the division responsible for this product, can be found on the title page at the front of this manual. Our ship to address and general contact numbers are:

PCB Piezotronics, Inc.
3425 Walden Ave.
Depew, NY 14043 USA
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Website: www.pcb.com
E-mail: info@pcb.com

**OPERATION MANUAL FOR
QUARTZ PRESSURE SENSORS**
MODELS 102A, A03, A04, A06, A12, A15, A21, A22
MODELS 113A21, A22, A23, A24, A26, A27, A28
MODELS 113A31, A32, A33, A34, A36, A37, A38
MODELS 113B51, B52, B53
MODELS 113B31, B32, B33, B34, B36, B37, B38

1.0 INTRODUCTION

This series of miniature dynamic pressure sensors is specifically designed for shock tube and blast wave measurements and for other applications requiring very high frequency, near non-resonant response.

The term used to describe the transient response of this model series is "Frequency Tailoring" and it encompasses several mechanical and electrical design features coupled with stringent in-process fabrication/test procedures with heavy emphasis on the shock tube as a tool.

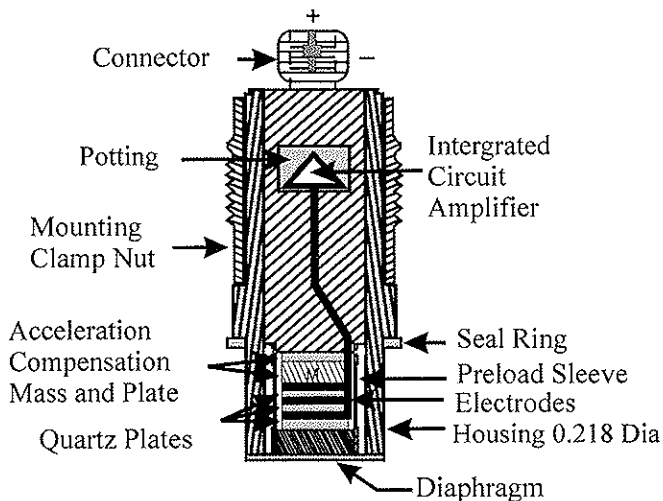
2.0 DESCRIPTION

Although this series consists of sensors with three basic mechanical configurations and six different sensitivities, each model is basically similar in internal design.

The figure above shows the components of the basic ICP[®] probe, i.e. the piezoelectric element and the ICP[®] source follower amplifier. These components are joined together as an inseparable sealed assembly at the factory. Disassembly should not be attempted in the field.

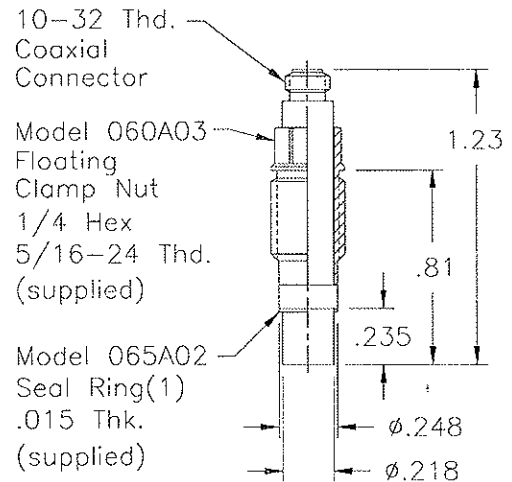
The Models 113A21, 22, 23, 24 and 26 are in a probe configuration and are installed with a hollow clamp nut with 5/16-24 external threads. The housing of these models is at electrical ground potential.

The Models 113A30 thru 113A38 are similar to the A20 Series with an additional feature; all Invar construction. The all Invar sensors are designed to have minimal susceptibility to thermal transient events and are specifically suited for high-temperature shock and blast measurements.



Typical ICP[®] Probe Style Sensor

Each utilizes the acceleration-compensated Model 113A quartz piezoelectric element coupled to a source follower type miniature electronics. (See "General Guide to ICP[®] Instrumentation," G-0001B, for a detailed description of the ICP[®] concept.)



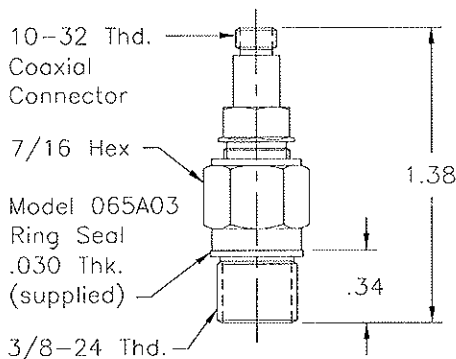
Series 113: Probe Style Sensor

The Models 102A, A03, A04, A06 and A15 consist of the basic 113A20 Series probe, as in the above mentioned series, mounted in a 3/8-24 threaded mounting adaptor. The probe is installed at the factory in an "off ground" configuration, i.e. the probe body is insulated from the external mounting adaptor body.

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The Model 102A12 utilizes the same inner probe design as the above two designs but in a 3/8-24 threaded adaptor with floating clamp nut to allow adjustment of diaphragm mounting depth where it is necessary to adapt to various wall thicknesses. These models are supplied only as low-pressure (250 psi and 100 psi) sensors and are also "off ground".

Models 102A21 and 102A22 are high-temperature ICP[®] versions to 400 °F (204 °C), with a 3/8-24 straight threads adaptor and 1/8-27 NPT adaptor, respectively.



Series 102: Thread Mount Design, Ground-Isolated Sensor

3.0 INSTALLATION

This manual contains outline and installation information for your specific model.

Prepare mounting ports in accordance with instructions given in specific installation drawings, paying particular attention to sealing surfaces. These surfaces must be smooth and free from chatter marks, nicks and other irregularities which could preclude a pressure tight seal.

To fully realize the high-frequency response capabilities of this sensor series, flush mounting of the diaphragm must be used.

In some cases, where flash temperatures such as those generated by blasts and shock fronts are present, it may be necessary to thermally insulate the diaphragm to minimize signals generated by these effects.

Drawing Number: 21075
Revision: A
ECN Number: 21871

Common black vinyl electrical tape has been found to be an effective insulating material in many cases. One or more layers may be used across the end of diaphragm and adaptor.

A silicone rubber coating approximately .010" thick has also been proven effective in many applications. General Electric RTV type 106 is recommended. Apply the rubber coating to the surface of the diaphragm and allow it to cure in accordance with the manufacturer's instructions. (If you have ordered the ablative coated models, further protection will not be necessary.)

Although ICP[®] sensors have low-output impedance and in general are not affected by moisture, in extreme environments it is good practice to protect cable connections with shrink tubing.

It is not necessary to use low-noise cable with this sensor series. In fact, an optional Model 070A09 Solder Connector Adaptor allows the use of ordinary two-wire cable if desired.

4.0 OPERATION

It is only necessary to supply the sensor with a 2 to 20 mA constant current at +20 to +30 VDC through a current-regulating diode or equivalent circuit. (See guide G-0001B for powering and signal utilization information pertaining to all ICP[®] instrumentation).

Most of the signal conditioners manufactured by PCB have an adjustable current feature allowing a choice of input currents from 2 to 20 mA. In general, for lowest noise (best resolution), choose the lower current ranges. For driving long cables (to several thousand feet), use higher current, up to 20 mA maximum.

To operate system using a PCB signal conditioner:

1. Switch power on.
2. Wait several minutes for the IC amplifier to turn on and stabilize.

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3. Proceed with measurements.

5.0 POLARITY

The sensors in this series produce a positive-going output voltage for increasing pressure input.

6.0 LOW-FREQUENCY RESPONSE

The low-frequency response of an ICP[®] system is determined by:

1. The discharge T.C. of the sensor
2. If AC-coupled at power unit, the coupling time constant.

Consult Section 7.0 in guide G-0001B detailed explanation of low-frequency characteristics of ICP[®] instruments.

7.0 HIGH-FREQUENCY RESPONSE

Frequency tailoring and the very high-natural frequency of the sensor give an extremely wide usable frequency range (beyond 100 kHz). Exceptionally fast response time (1 μ sec) and clean, virtually non-resonant response to rapid step functions are also features of these sensors. As mentioned previously, the diaphragm must be flush-mounted to fully realize the high-frequency response capabilities of this series.

8.0 CALIBRATION


Piezoelectric sensors are dynamic devices, but static calibration means can be employed if discharge time constants are sufficiently long. Generally, static methods are not employed below several hundred seconds time constant.

To employ static means, direct couple the sensor to the DVM readout using a T-Connector from the sensor jack or use the Model 484B in the calibrate mode. Apply pressure with dead weight tester and take readings quickly. Release pressure after each calibration point.

For the shorter time constant, rapid step functions of pressure are generated by a pneumatic pressure pulse calibrator or dead weight tester and readout is by recorder or storage oscilloscope.

PCB offers a complete calibration service. Consult factory for details.

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Model Number 113A24	ICP® PRESSURE SENSOR		Revision: G ECN #: 40791																					
Performance Measurement Range(for ±5V output) Useful Overrange(for ± 10V output) Sensitivity(± 0.25 mV/psi) Maximum Pressure Resolution Resonant Frequency Rise Time Low Frequency Response(-5 %) Non-Linearity	ENGLISH 1 kpsi 2 kpsi 5.0 mV/psi 10 kpsi 20 mpsi ≥ 430 kHz ≤ 1.0 µ sec 0.005 Hz ≤ 1.0 % FS	SI 6895 kPa 13,790 kPa 0.725 mV/kPa 68,950 kPa .138 kPa ≥ 430 kHz ≤ 1.0 µ sec 0.005 Hz ≤ 1.0 % FS	<p data-bbox="1119 183 1927 232">OPTIONAL VERSIONS Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.</p> <table border="0" data-bbox="1119 248 1927 703"> <tr> <td data-bbox="1119 248 1407 345">E - Emralon coating Coating Electrical Isolation</td> <td data-bbox="1407 248 1680 345">Emralon 10⁸ Ohm</td> <td data-bbox="1680 248 1927 345">Emralon 10⁸ Ohm</td> </tr> <tr> <td data-bbox="1119 345 1407 410">H - Hermetic Seal Sealing</td> <td data-bbox="1407 345 1680 410">Welded Hermetic</td> <td data-bbox="1680 345 1927 410">Welded Hermetic</td> </tr> <tr> <td data-bbox="1119 410 1407 459">J - Ground Isolated</td> <td colspan="2" data-bbox="1407 410 1927 459"></td> </tr> <tr> <td data-bbox="1119 459 1407 508">M - Metric Mount</td> <td colspan="2" data-bbox="1407 459 1927 508"></td> </tr> <tr> <td data-bbox="1119 508 1407 557">N - Negative Output Polarity</td> <td colspan="2" data-bbox="1407 508 1927 557"></td> </tr> <tr> <td data-bbox="1119 557 1407 621">S - Stainless Steel Diaphragm Diaphragm</td> <td data-bbox="1407 557 1680 621">316L Stainless Steel</td> <td data-bbox="1680 557 1927 621">316L Stainless Steel</td> </tr> <tr> <td data-bbox="1119 621 1407 703">W - Water Resistant Cable</td> <td colspan="2" data-bbox="1407 621 1927 703"></td> </tr> </table>	E - Emralon coating Coating Electrical Isolation	Emralon 10 ⁸ Ohm	Emralon 10 ⁸ Ohm	H - Hermetic Seal Sealing	Welded Hermetic	Welded Hermetic	J - Ground Isolated			M - Metric Mount			N - Negative Output Polarity			S - Stainless Steel Diaphragm Diaphragm	316L Stainless Steel	316L Stainless Steel	W - Water Resistant Cable		
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W - Water Resistant Cable																								
Environmental Acceleration Sensitivity Temperature Range(Operating) Temperature Coefficient of Sensitivity Maximum Flash Temperature Maximum Vibration Maximum Shock	≤ 0.002 psi/g -100 to +275 °F ≤ 0.1 %/°F 3000 °F 2000 g pk 20,000 g pk	≤ 0.0014 kPa/(m/s ²) -73 to +135 °C ≤ 0.18 %/°C 1649 °C 19,614 m/s ² pk 196,140 m/s ² pk	<p data-bbox="1119 703 1927 727">NOTES:</p> <p data-bbox="1119 727 1927 768">[1] For +10 volt output, minimum 24 VDC supply voltage required. Negative 10 volt output may be limited by output bias.</p> <p data-bbox="1119 768 1927 792">[2] Zero-based, least-squares, straight line method.</p>																					
Electrical Output Polarity(Positive Pressure) Discharge Time Constant(at room temp) Excitation Voltage Constant Current Excitation Output Impedance Output Bias Voltage	Positive ≥ 100 sec 20 to 30 VDC 2 to 20 mA <100 Ohm 8 to 14 VDC	Positive ≥ 100 sec 20 to 30 VDC 2 to 20 mA <100 Ohm 8 to 14 VDC	<p data-bbox="1119 833 1927 857">SUPPLIED ACCESSORIES:</p> <p data-bbox="1119 857 1927 881">Model 060A03 Clamp nut, 5/16-24-2A thd, 1/4" hex, stainless steel (1)</p> <p data-bbox="1119 881 1927 906">Model 065A02 Seal ring, sensor flush mount, 0.248" OD x 0.219" ID x 0.015" thk, brass (3)</p> <p data-bbox="1119 906 1927 930">Model 065A05 Seal sleeve sensor recess mount 0.248" OD x 0.221" ID x 0.240" thk 17-4 (1)</p>																					
Physical Sensing Geometry Sensing Element Housing Material Diaphragm Sealing Electrical Connector Weight(with clamp nut)	Compression Quartz 17-4 Stainless Steel Invar Welded Hermetic 10-32 Coaxial Jack 0.21 oz	Compression Quartz 17-4 Stainless Steel Invar Welded Hermetic 10-32 Coaxial Jack 6.0 gm	<table border="1" data-bbox="1119 954 1927 1044"> <tr> <td data-bbox="1119 954 1281 995">Entered: AP</td> <td data-bbox="1281 954 1442 995">Engineer: MJK</td> <td data-bbox="1442 954 1604 995">Sales: KWW</td> <td data-bbox="1604 954 1766 995">Approved: BAM</td> <td data-bbox="1766 954 1927 995">Spec Number:</td> </tr> <tr> <td data-bbox="1119 995 1281 1044">Date: 3/19/2013</td> <td data-bbox="1281 995 1442 1044">Date: 3/19/2013</td> <td data-bbox="1442 995 1604 1044">Date: 3/19/2013</td> <td data-bbox="1604 995 1766 1044">Date: 3/19/2013</td> <td data-bbox="1766 995 1927 1044" style="text-align: center;">6256</td> </tr> </table>	Entered: AP	Engineer: MJK	Sales: KWW	Approved: BAM	Spec Number:	Date: 3/19/2013	Date: 3/19/2013	Date: 3/19/2013	Date: 3/19/2013	6256											
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Date: 3/19/2013	Date: 3/19/2013	Date: 3/19/2013	Date: 3/19/2013	6256																				
<p data-bbox="142 922 1927 946"><i>All specifications are at room temperature unless otherwise specified.</i></p> <p data-bbox="142 946 1927 971"><i>In the interest of constant product improvement, we reserve the right to change specifications without notice.</i></p> <p data-bbox="142 971 1927 995">ICP® is a registered trademark of PCB Group, Inc.</p>																								
 <p data-bbox="1119 1133 1470 1159">3425 Walden Avenue, Depew, NY 14043</p>			<p data-bbox="1638 1076 1927 1101">Phone: 716-684-0001</p> <p data-bbox="1638 1101 1927 1125">Fax: 716-684-0987</p> <p data-bbox="1638 1125 1927 1149">E-Mail: info@pcb.com</p>																					

111-1210-90

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REVISIONS			
REV	DESCRIPTION	ECN	APP'D
P	CORRECT SPELLING OF "PREPARATION"	27868	DM 5/07
R	REMOVE WELD LINE	27890	DM 1/08

ELECTRICAL CONNECTOR
10-32 UNF-2A

3

MODEL 060A03
CLAMP NUT
.25[6.3] HEX
MAT'L: 17-4 (H900)

5/16-24 UNF-2A

4 QUARTZ SENSOR WITH
BUILT IN AMPLIFIER

LENGTH	
CHARGE	1.32[33.5]
ICP	1.48[37.6]

.235 ± .001
[5.97 ± .03]

.34 [8.5]

.81 [20.6]

∅.248 ^{+.000}/_{-.001} [6.30 ^{+.00}/_{-.03}]

∅.218 ^{+.000}/_{-.001} [5.54 ^{+.00}/_{-.03}]

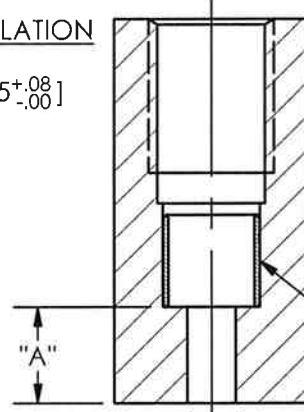
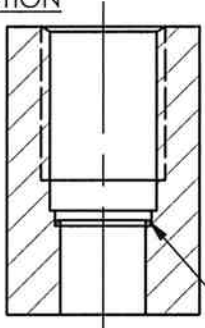
MOUNTING HOLE PREPARATION

1 FLUSH INSTALLATION

- ∅.221 ± .002 [5.61 ± .05] THRU
- 5 ∟∅.250 ^{+.003}/_{-.000} [6.35 ^{+.08}/_{-.00}]
- X .520 [13.20] ∇
- ∟∅.277 [7.04]
- X .480 [12.19] ∇
- 5/16-24 UNF-2B
- X .400 [10.16] ∇

2 RECESSED INSTALLATION

- 5 ∟∅.250 ^{+.003}/_{-.000} [6.35 ^{+.08}/_{-.00}]
- X .750 [19.05] ∇
- ∟∅.277 [7.04]
- X .480 [12.19] ∇
- 5/16-24 UNF-2B
- X .400 [10.16] ∇



MODEL 065A02
SEAL
.015 [.38] THK

MODEL 065A05
SEAL
.240 [6.09] LONG

"A"

"B"

5 FOR BEST RESULTS USE A MINIMUM 63 [1.6] SURFACE FINISH.

4 IC AMP AND SENSOR ARE SEALED ASSEMBLIES AND SHOULD BE RETURNED TO THE FACTORY FOR SERVICE AND/OR REPAIR.

3 RECOMMENDED TORQUE ON .25 [6.3] HEX: 25-35 IN. LBS. [2.8-3.9 Nm]

2 DIMENSIONS "A" AND "B" TO SUIT USER REQUIREMENTS.

1 THESE DIMENSIONS FOR .750 [19.05] THICK WALL. COUNTERBORE FOR THICKER WALLS.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX ± .01 XXX ± .005	DECIMALS X ± 0.3 XX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII [0.07 - 0.13]

DRAWN	ECB	1/3/08	MFG	JP	1/3/08
CHK'D	DM	1/3/08	ENGR	ECB	1/3/08
APP'D	RF	1/3/08	SALES	RWM	1/3/08
TITLE					
INSTALLATION DRAWING MODELS 111A, 112A, 113A, 113B SERIES PRESSURE SENSOR					

PCB PIEZOTRONICS^{INC}

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(716) 684-0001 E-MAIL: sales@pcb.com

CODE IDENT. NO. 52681	DWG. NO. 111-1210-90
SCALE: 2X	SHEET 1 OF 1