



**Model 691A80**  
**36 Channel (12 Tri-Ax) Switch Box**  
**Installation and Operating Manual**

**For assistance with the operation of this product,  
contact PCB Piezotronics, Inc.**

**Toll-free: 800-959-4464**  
**24-hour SensorLine: 716-684-0001**  
**Fax: 716-684-3823**  
**E-mail: [imi@pcb.com](mailto:imi@pcb.com)**  
**Web: [www.imi-sensors.com](http://www.imi-sensors.com)**



## Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its “Lifetime Warranty Plus” on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty.**

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

## Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## Returning Equipment

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## Contact Information

PCB Piezotronics, Inc.  
3425 Walden Ave.  
Depew, NY14043 USA  
Toll-free: (800) 828-8840  
24-hour SensorLine: (716) 684-0001  
General inquiries: [info@pcb.com](mailto:info@pcb.com)  
Repair inquiries: [rma@pcb.com](mailto:rma@pcb.com)

For a complete list of distributors, global offices and sales representatives, visit our website, [www.pcb.com](http://www.pcb.com).

## Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

## Definition of Terms and Symbols

The following symbols may be used in this manual:



### DANGER

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.

**CAUTION**

Refers to hazards that could damage the instrument.

**NOTE**

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

**The following symbols may be found on the equipment described in this manual:**



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



PCB工业监视和测量设备 - 中国RoHS2公布表

PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
住房	0	0	0	0	0	0
PCB板	X	0	0	0	0	0
电气连接器	0	0	0	0	0	0
压电晶体	X	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	X	0	0	0
电线	0	0	0	0	0	0
电缆	X	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金/黄铜	X	0	0	0	0	0
本表格依据 SJ/T 11364 的规定编制。						
0：表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。						
X：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。						
铅是欧洲RoHS指令2011/65/ EU附件三和附件四目前由于允许的豁免。						

CHINA RoHS COMPLIANCE

Component Name	Hazardous Substances					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

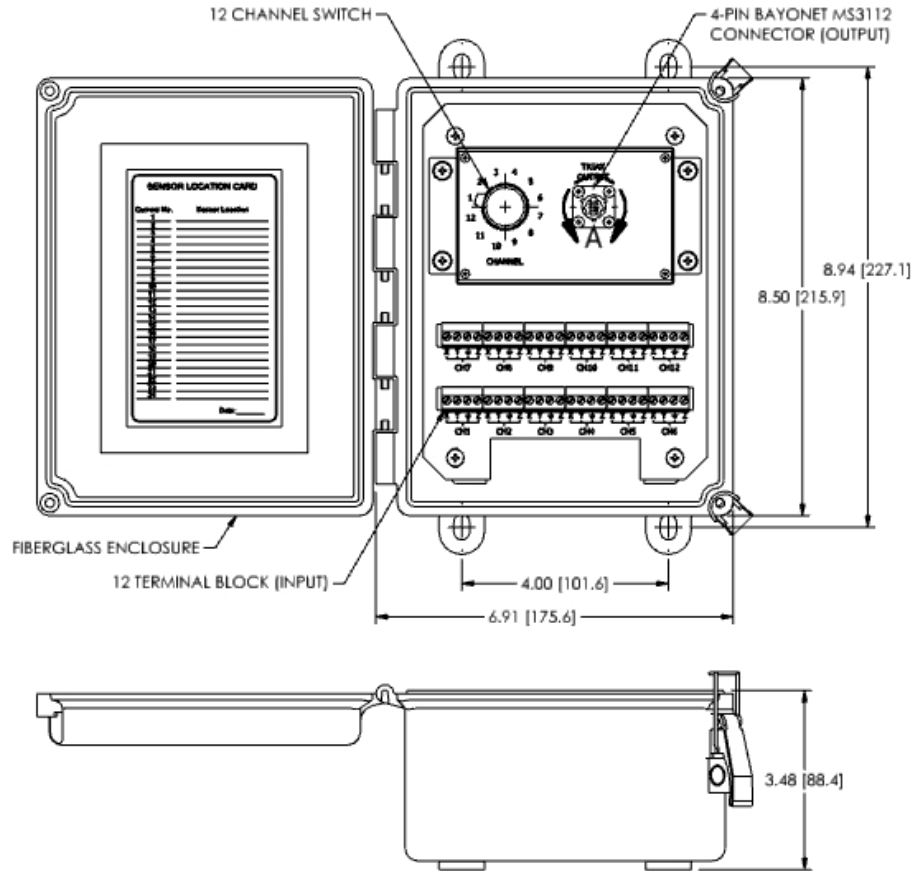
This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

## The Model 691A80 36 Channel (12 Tri-Ax) Switch Box



**Model 691A80 36 Channel (12 Tri-Ax) Switch Box**

### ***Operating Guide with Enclosed Warranty Information***

3425 Walden Avenue, Depew, New York 14043-2495

Phone (716) 684-0003

Fax (716) 684-3823

Toll Free Line 1-800-959-4IMI

MANUAL NUMBER: 59497

MANUAL REVISION: **B**

ECO: 49870

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**Introduction**

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The Model 691A80 is a 36 channel (12 Tri-Ax) switch box that provides terminal strip input with the convenience of 4-Pin Bayonet outputs. It is used in conjunction with commercially available data collectors and analyzers. It provides inputs and switched outputs for vibration tri-axial sensors. A few specifications are listed below for easy reference:

<i>Tri-Ax Channels</i> .....	<b>12</b>
<i>Single Channels</i> .....	<b>36</b>
<i>Input Connectors</i> .....	<b>4-Socket Terminal Strip</b>
<i>Output Connector: Tri-axial</i> .....	<b>4-Pin Bayonet</b>
<i>Enclosure Type</i> .....	<b>NEMA 4X (IP67)</b>
<i>Size</i> .....	<b>8.50 x 6.93 x 3.46 in [216.0 x 176.0 x 87.9 mm]</b>

**Installation**

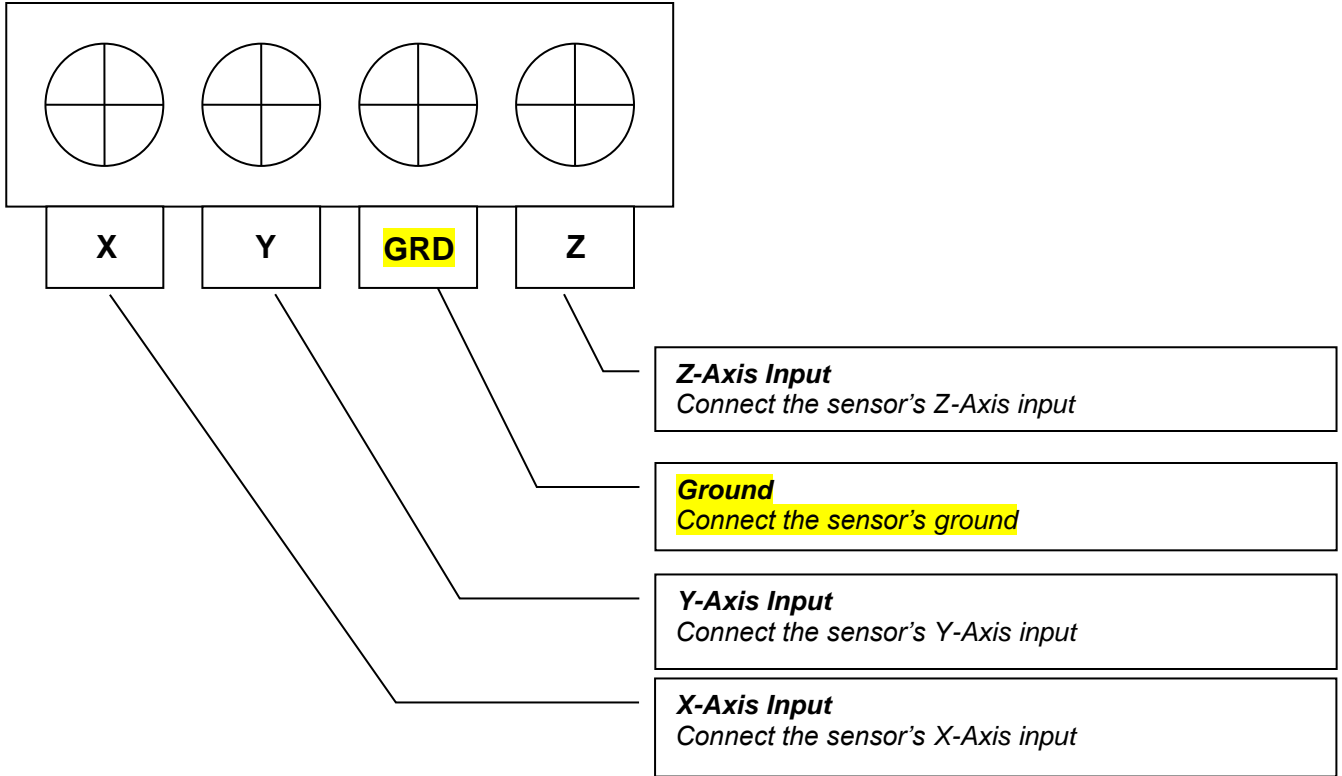
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Establish an easily accessible location for installation and keep in mind that the cabling will be coming from the bottom panel of the enclosure. Use the supplied mounting feet to install the enclosure.

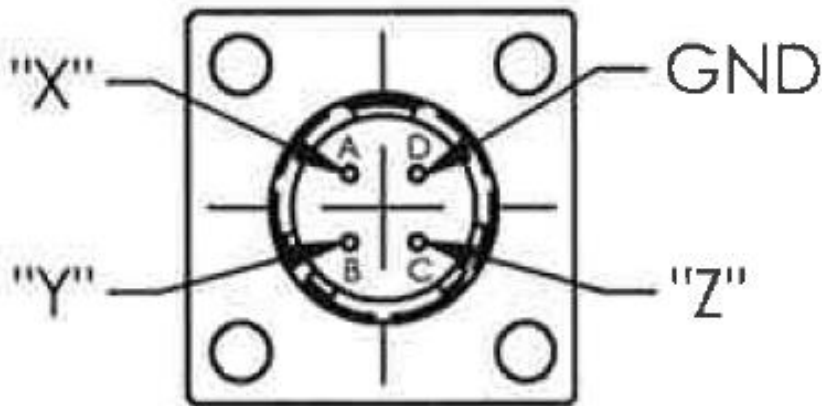
**NOTE:** *Be very careful when drilling the enclosure as to not damage the internal metal, terminal strips and printed circuit boards.*



**Terminal strip wiring**



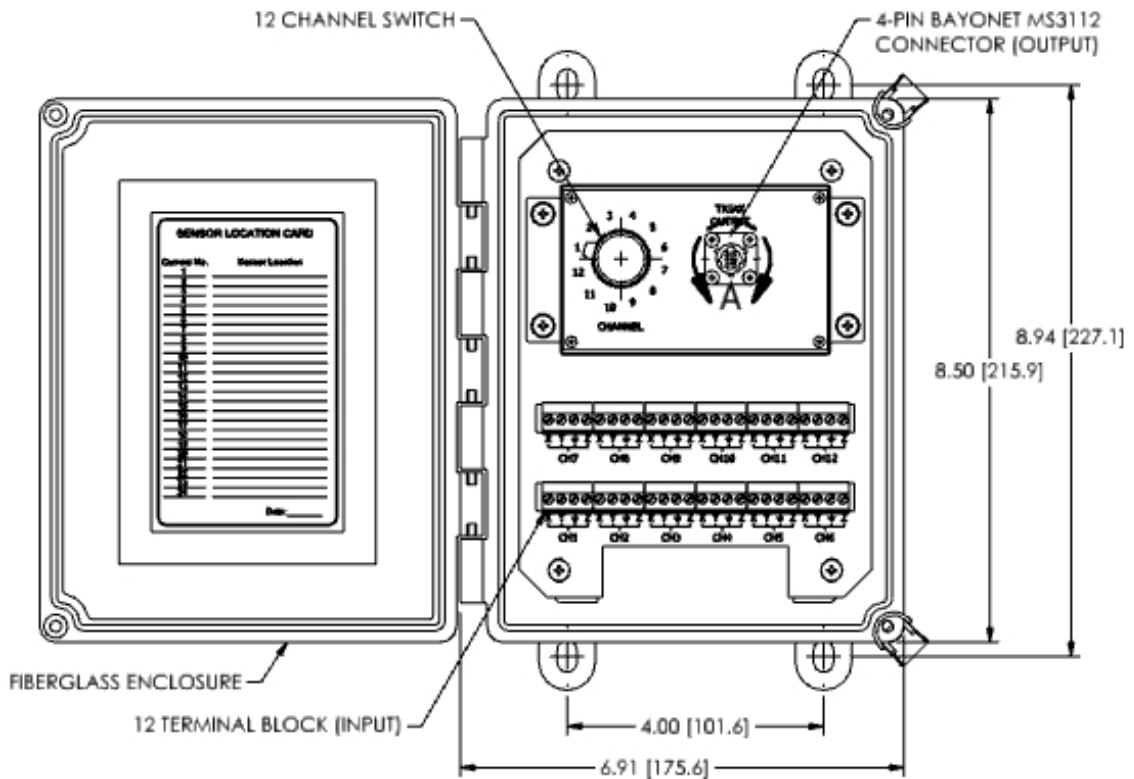
**4-Pin Bayonet Wiring**



**Grounding**

The enclosure itself cannot be grounded. To ground the sensor cables, the cable shields should be tied together and tied to an earth ground outside of the enclosure.

**Figure 1 – 36 Channel (12 Tri-Ax) Switch Box**



**Calibration**

The 691A80 does not need any calibration since it is only a switch box. If there are any questions concerning the products, please contact the factory.

**Warning 1 – ESD sensitivity**

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**The power supply/signal conditioner should not be opened by anyone other than qualified service personnel.** This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid injury.

**Warning 2 – ESD sensitivity**

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This equipment is designed with user safety in mind; however, the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by PCB Piezotronics, Inc.

**Caution 1 – ESD sensitivity**

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**Cables can kill your equipment.** High voltage electrostatic discharge (ESD) can damage electrical devices. Similar to a capacitor, a cable can hold a charge caused by triboelectric transfer, such as that which occurs in the following:

- *Laying on and moving across a rug,*
- *Any movement through air,*
- *The action of rolling out a cable, and/or*
- *Contact with a non-grounded person.*



**The PCB solution for product safety:**

- *Connect the cables only with the AC power off.*
- *Temporarily “short” the end of the cable before attaching it to any signal input or output.*

**Caution 2 – ESD sensitivity**

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**ESD considerations should be made prior to performing any internal adjustments on the equipment.** Any piece of electronic equipment is vulnerable to ESD when opened for adjustments. Internal adjustments should therefore be done ONLY at an ESD-safe work area. Many products have ESD protection, but the level of protection may be exceeded by extremely high voltage.

### **Warranty**

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IMI instrumentation is warranted against defective material and workmanship for 1 year unless otherwise expressly specified. Damage to instruments caused by incorrect power or misapplication, is not covered by warranty. *If there are any questions regarding power, intended application, or general usage, please consult with your local sales contact or distributor.* Batteries and other expendable hardware items are not covered by warranty.

### **Service**

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Because of the sophisticated nature of IMI instrumentation, field repair is typically **NOT** recommended and may void any warranty. If factory service is required, return the instrumentation according to the "Return Procedure" stated below. *A repair and/or replacement quotation will be provided prior to servicing at no charge.* Before returning the unit, please consult a factory IMI applications engineer concerning the situation as certain problems can often be corrected with simple on-site procedures.

### **Return procedure**

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*To expedite returned instrumentation, contact a factory IMI applications engineer for a RETURN MATERIAL AUTHORIZATION (RMA) NUMBER.* Please have information available such as model and serial number. Also, to insure efficient service, *provide a written description of the symptoms and problems with the equipment to a local sales representative or distributor, or contact IMI if none are located in your area.*

Customers outside the U.S. should consult their local IMI distributor for information on returning equipment. For exceptions, please contact the International Sales department at IMI to request shipping instructions and an RMA. For assistance, please call (716) 684-0003, or fax us at (716) 684-3823. You may also receive assistance via e-mail at [imi@pcb.com](mailto:imi@pcb.com) or visit our web site at [www.pcb.com](http://www.pcb.com).

### **Customer service**

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IMI, a division of PCB Piezotronics, guarantees **Total Customer Satisfaction**. If, at any time, for any reason, you are not completely satisfied with any IMI product, IMI will repair, replace, or exchange it at no charge. You may also choose, within the warranty period, to have your purchase price refunded.

IMI offers to all customers, at no charge, 24-hour phone support. This service makes product or application support available to our customers, day or night, seven days a week. When unforeseen problems or emergency situations arise, call the **IMI Hot Line at (716) 684-0003**, and an application specialist will assist you.



3425 Walden Avenue, Depew, NY 14043-2495  
Phone: (716) 684-0003 • USA Fax: (716) 684-3823 • INTL Fax: (716) 684-4703

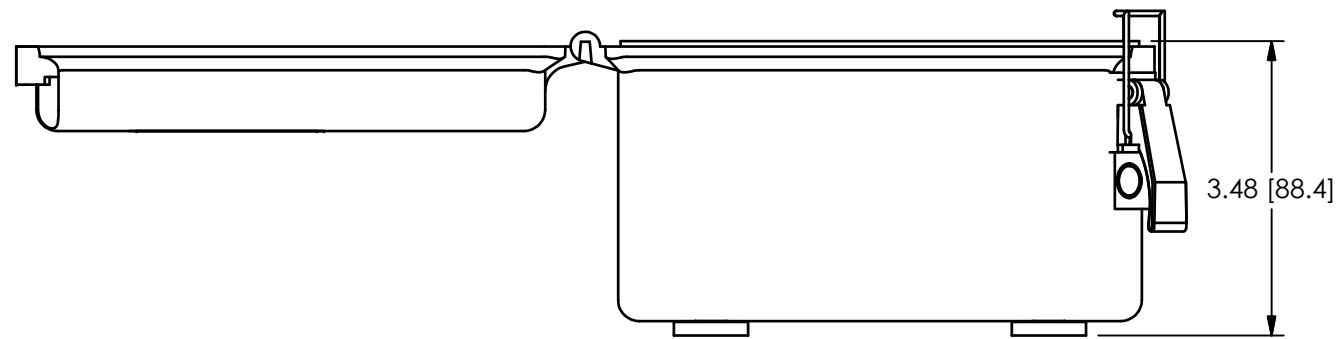
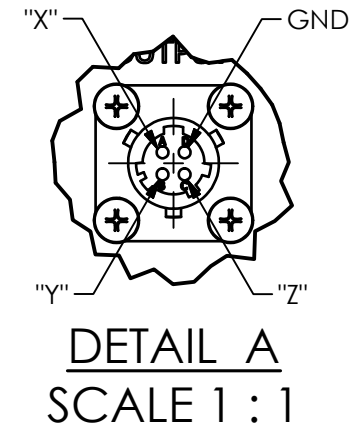
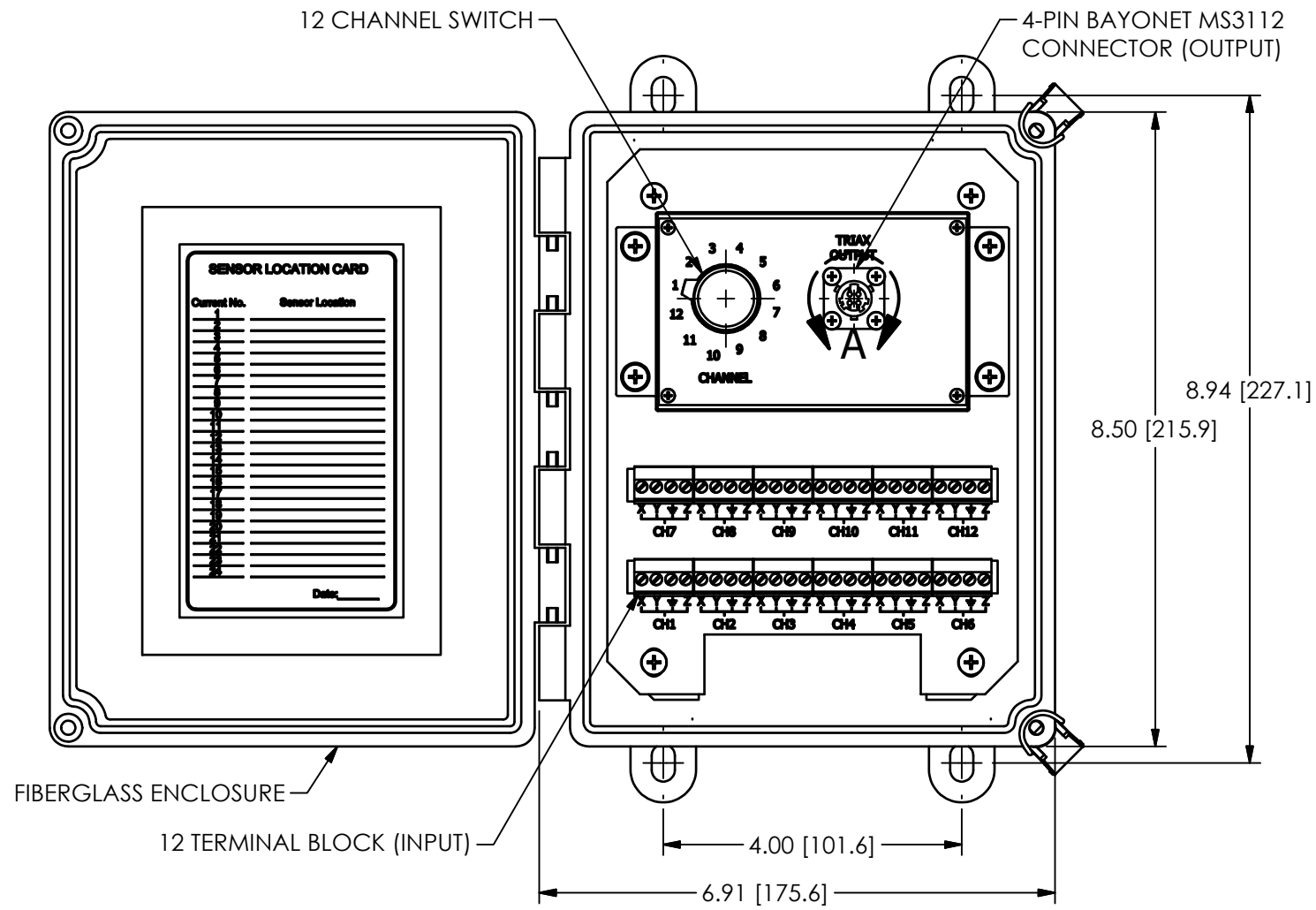
**ICP® is a registered trademark of PCB Piezotronics, Incorporated,  
which uniquely identifies PCB sensors that incorporate built-in microelectronics.**

Model Number <b>691A80</b>	<h1>36 CHANNEL (12 TRI-AX) SWITCH BOX</h1>		Revision: A ECN #: 43264	
<b>Performance</b> Channels(Tri-Ax) Channels(Single) <b>Environmental</b> Enclosure Rating <b>Physical</b> Electrical Connector(Output, Triaxial) Electrical Connector(Input) Housing Material Size (Height x Width x Depth) Weight  <i>All specifications are at room temperature unless otherwise specified.          In the interest of constant product improvement, we reserve the right to change specifications without notice.          ICP® is a registered trademark of PCB Group, Inc.</i>	<u>ENGLISH</u> 12 36  Nema 4X  4-Pin Bayonet Terminal Block Fiberglass 8.50 in x 6.91 in x 3.48 in 5 lb	<u>SI</u> 12 36  IP66  4-Pin Bayonet Terminal Block Fiberglass 215.9 mm x 175.6 mm x 88.4 mm 2.3 kg	<b>OPTIONAL VERSIONS</b> Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.	
			<b>SUPPLIED ACCESSORIES:</b> Model 080A192 4-socket terminal block (1)	
			Entered: AP	Engineer: gs
			Sales: EGY	Approved: BAM
			Date: 8/18/2014	Date: 8/18/2014
			Date: 8/18/2014	Date: 8/18/2014
			<b>59495</b>	
			 <b>Phone: 800-959-4464</b> <b>Fax: 716-684-3823</b> <b>E-Mail: imi@pcb.com</b>	

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59496

REVISIONS		
REV	DESCRIPTION	DIN
NR	RELEASED TO DRAFTING	43192



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER		PCB PIEZOTRONICS™	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	JDM	7/31/14	ECB	7/31/14	GG5	7/31/14	3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 E-MAIL: sales@pcb.com	
DECIMALS XX ±0.03 XXX ±0.010	DECIMALS X ±0.8 XX ±0.25	TITLE OUTLINE DRAWING MODEL 691A80 VIBRATION INTERFACE ENCLOSURE							
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES								
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 59496		SCALE: .44X SHEET 1 OF 1			

jmorawski 16:34 7/31/2014