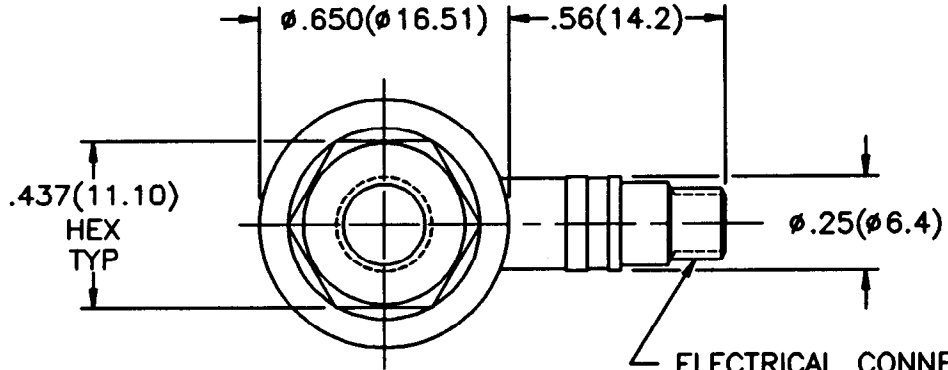


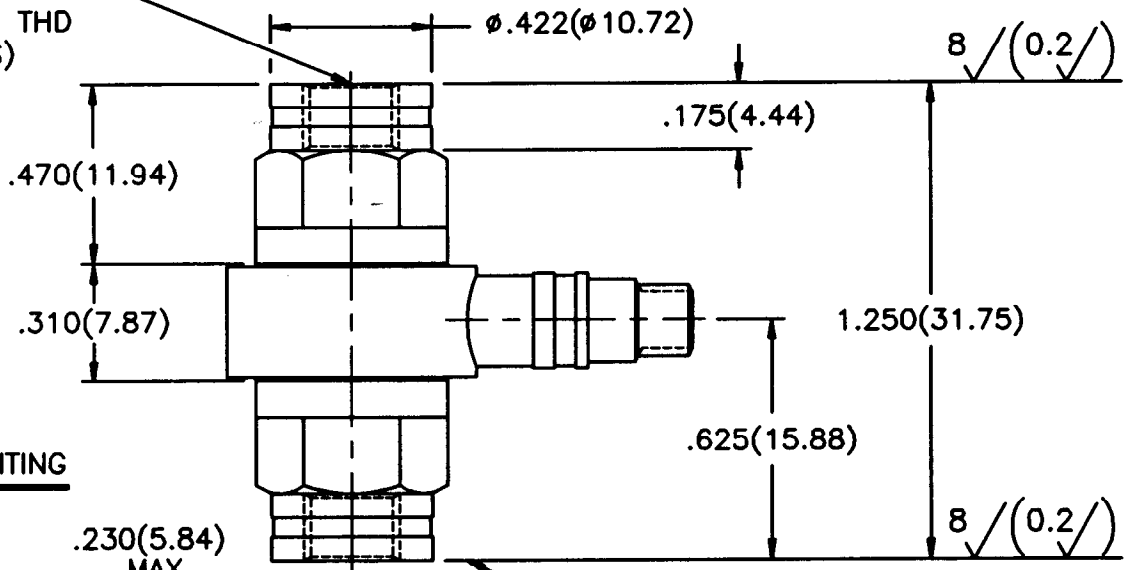
1514

APPLICATION		
NEXT ASS'Y	USED ON	VAR

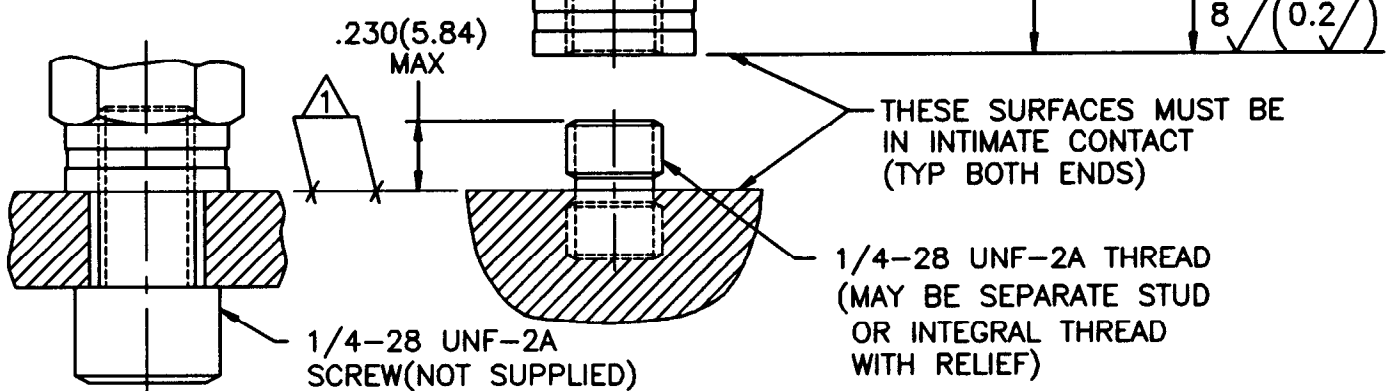
REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D
A	REVISED PER ECN	5190	9-7-94	DMG/24



1/4-28 UNF-2B THD
.23(5.8) ∇ PERF THD
(TYP BOTH ENDS)



ALTERNATE MOUNTING



- 4.) COMPRESSIVE FORCE RESULTS IN NEGATIVE GOING OUTPUT CHARGE.
- 3.) EPOXY OR LOCTITE MAY BE USED ON THREADS TO LOCK FORCE LINK IN PLACE.
- ⚠️ RECOMMENDED MOUNTING TORQUE ON .437(11.10) HEX 2-5 FT LBS (3-7 NEWTON METERS).
- ⚠️ MOUNTING SURFACE MUST BE FLAT TO WITHIN .001(0.03) TIR WITH A MIN $63\sqrt{(1.6\sqrt{)}}$ FIN.

UNLESS SPECIFIED TOLERANCES		DRAWN	JAR	9/7/94	MFG	J.D.	9/4/94	PCB PIEZOTRONICS, INC. 3425 WALDEN AVE. DEPEW, NEW YORK 14043 PHONE: (716) 684-0001
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	DM	9/7/94	ENGR	PO	9-7-94	
DECIMALS XX ±.01 XXX ±.005	DECIMALS X ±0.3 XX ±0.13	APP'D	VB	9/8/94	Sites	SGC	9-7-94	
ANGLES ±2 DEGREES	ANGLES ±2 DEGREES	TITLE					CODE IDENT. NO.	
FILLETS AND RADII .003 - .005 (0.07 - 0.13)	INSTALLATION DRAWING MODEL 231B HERMETIC SEALED FORCE LINK					52681		1514
SCALE: 2X							SHEET 1 OF 1	