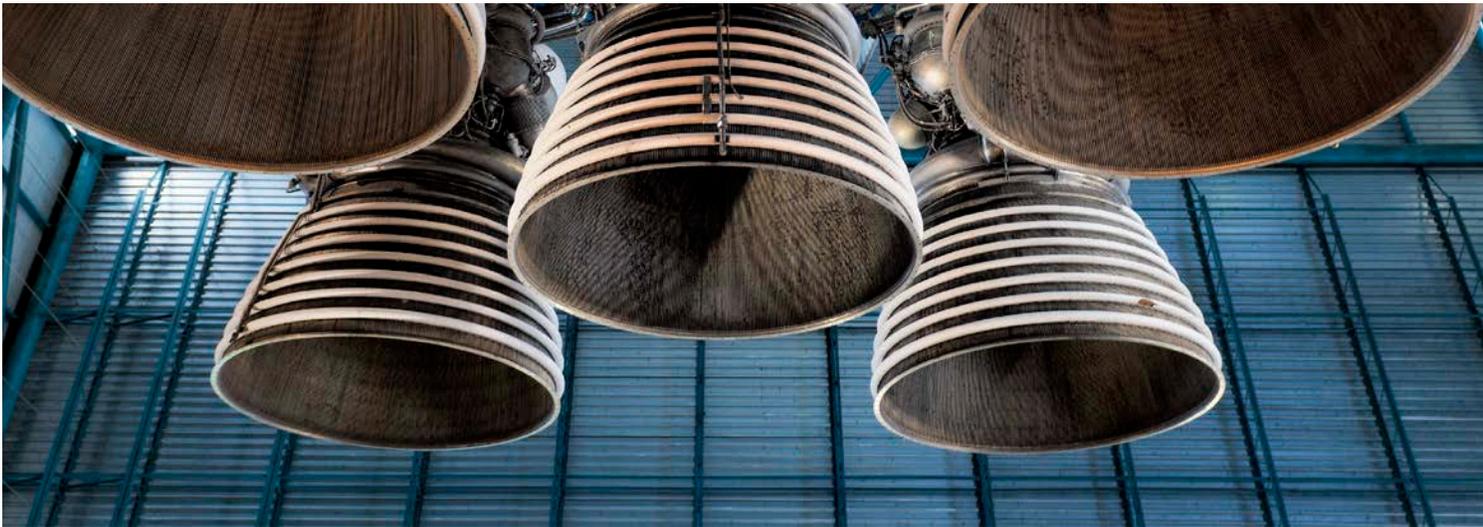




HIGH TEMPERATURE ACCELEROMETERS

FOR GAS TURBINES, HELICOPTERS
& ROCKET MOTORS

⌘ Including **ENDEVCO** sensors, electronics, and cables



VIBRATION TESTING IN SEVERE THERMAL ENVIRONMENTS

Featuring UHT-12™ Sensors for Extreme Temperatures
up to 1400 °F

Vibration testing of aircraft gas turbine engines, industrial turbines, rocket propulsion systems, and exhaust systems requires accelerometers that are designed to withstand very high temperature environments. PCB's accelerometers for testing and monitoring of turbomachinery are manufactured from tough low mass materials such as titanium and Inconel, and are hermetically sealed.

This brochure contains a sample of our stock and standard high temperature instrumentation, including our UHT-12™ sensors, which can operate up to 1400 °F (760 °C). We also offer sensors that are matched precisely to the requirements of engine manufacturers to ensure successful measurement.

VIBRATION TESTING IN SEVERE THERMAL ENVIRONMENTS

Temperature Range: -100 to +1400 °F (-73 to +760 °C)

ICP® & Charge Output

Case and Ground Isolation

RTCA/DO-160 & MIL STD-810 Qualification Available

APPLICATIONS

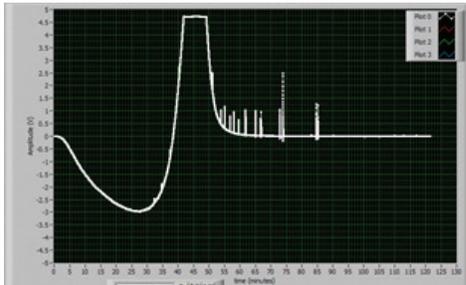
Test & Monitor Vibration of Gas Turbine Engines

Turbocharger and Exhaust System Testing

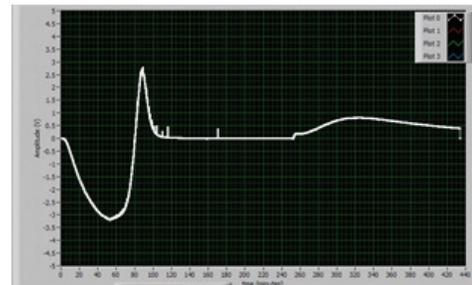
Engine Balancing

WHY CHOOSE UHT-12™ SENSORS?

UHT-12™ technology reduces the effects of temperature variation. Pyroelectricity phenomenon may occur during large temperature fluctuations, generating “spikes” and disrupting behavior of the accelerometer and the test results. UHT-12™ accelerometers have an improved data quality.



Without UHT-12™ Sensing Element



With UHT-12™ Sensing Element

PCB® offers specially designed and tested ICP® accelerometers for conducting vibration and shock measurements under demanding environmental conditions of up to 356 °F (180 °C). These sensors combine proven quartz and ceramic shear sensing technology with specialized, built-in microelectronic signal conditioning circuitry to achieve dependable operation in extreme temperatures and through repetitive temperature cycling.

Charge output accelerometers from PCB® use piezo-ceramic sensing elements that output an electrostatic charge signal proportional to the applied acceleration. These sensors can operate at extremely high temperatures (up to 1400 °F/ 760 °C) because they do not contain the built-in signal conditioning electronics that limit the temperature range of ICP® accelerometers.

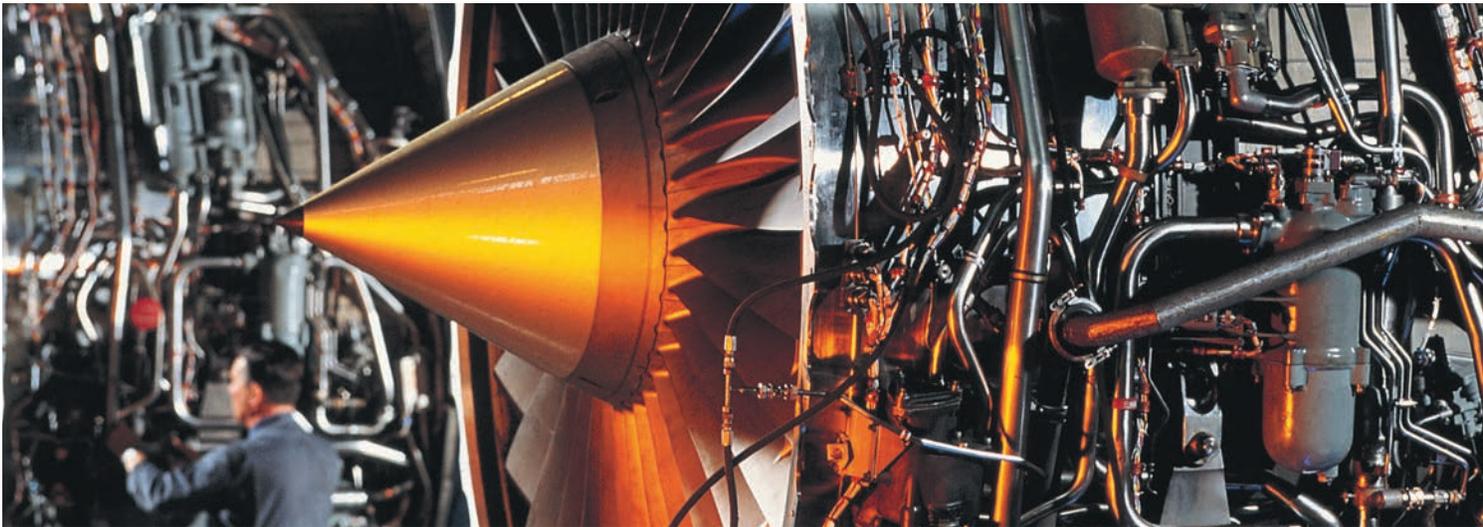
HIGHLIGHTS

- Absence of pyroelectric noise spikes up to 1400 °F (760 °C)

- Sensitivity that remains more consistent over a wide temperature change

- Shear mode crystals isolated from base strain & transverse measurement errors

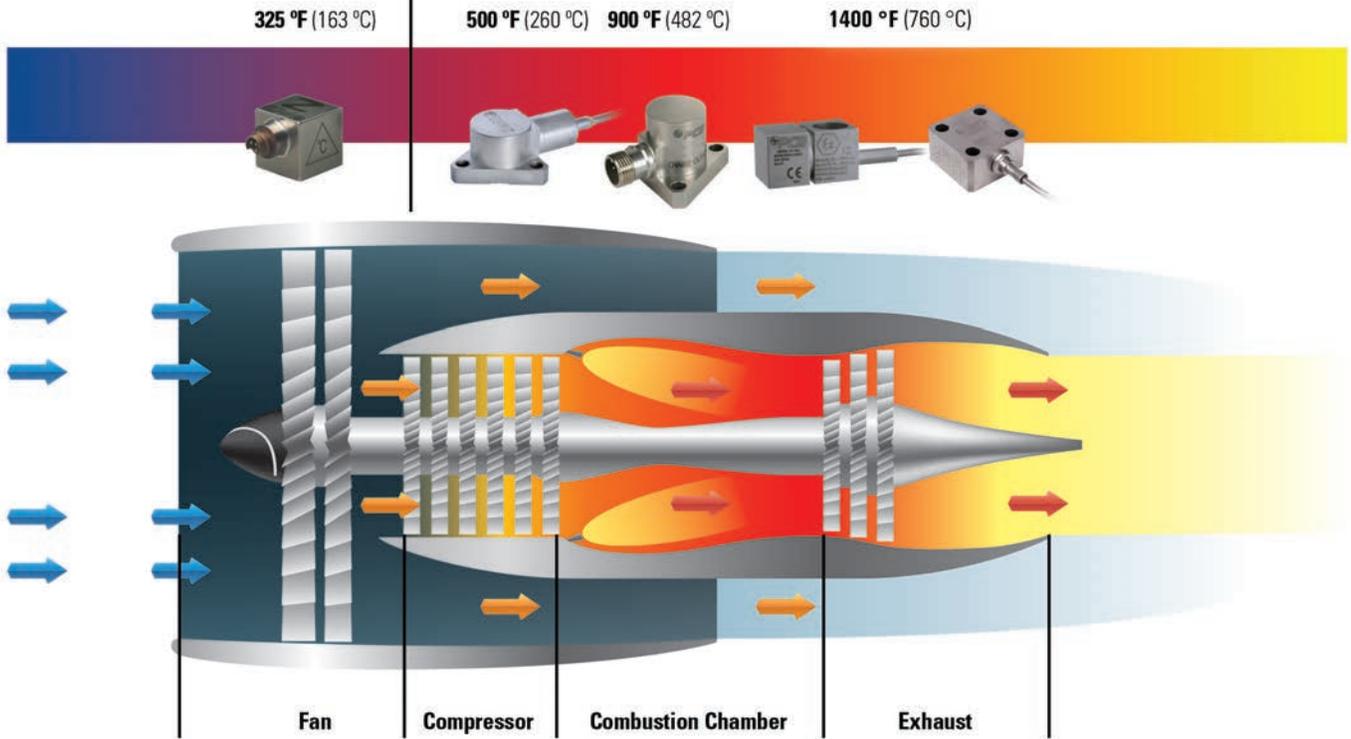
- Proprietary crystal technology comes sealed in a hermetic package and has proven reliable performance in hundreds of research and monitoring installations



PCB® High Temperature Accelerometers are Available to 1400 °F (760 °C)

ICP® Accelerometers available in single and triaxial versions to 325 °F (163 °C)

Charge output accelerometers for testing or continuous monitoring cover temperature ranges to 1400 °F (760 °C)



FAN AREA AND COMPONENT TESTING

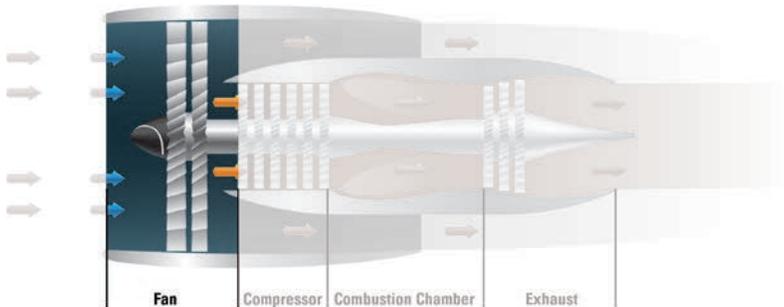
HIGHLIGHTS

Robust titanium housings
Measurement range up to 1000 g

Frequency from 2 to 10k Hz
Low weight starting at only 1 gram

ICP® ACCELEROMETERS TO 356 °F (180 °C)

The fan area of a turbine engine requires test accelerometers capable of withstanding not only high temperatures but also severe vibration. With small size and low mass, ICP® accelerometers below are recommended for ESS and HALT/HASS testing of engine components.



ESS MINI QUARTZ SHEAR ICP® ACCELEROMETER

MODEL 320C15 & 320C18

Temperature: -100 to +325 °F
(-73 to +163 °C)

Sensitivity: 10 mV/g

Measurement Range: ±500 g



CE



TRIAxIAL LIGHTWEIGHT MINIATURE ICP® ACCELEROMETER

MODEL HT356B01 & HTJ356B01

Temperature: -65 to +356 °F
(-54 to +180 °C)

Sensitivity: 5 mV/g

Measurement Range: 1k g pk

HTJ356B01 is ground isolated

CE



UHT-12™ ICP® TRIAXIAL ACCELEROMETER

MODEL 339B32

Temperature: -65 to +325 °F
(-54 to +163 °C)

Sensitivity: 10 mV/g

Measurement Range: ±500 g pk

CE



UHT-12™ ICP® TRIAXIAL ACCELEROMETER

MODEL HT339C31

Temperature: -65 to +325 °F
(-54 to +163 °C)

Sensitivity: 10 mV/g

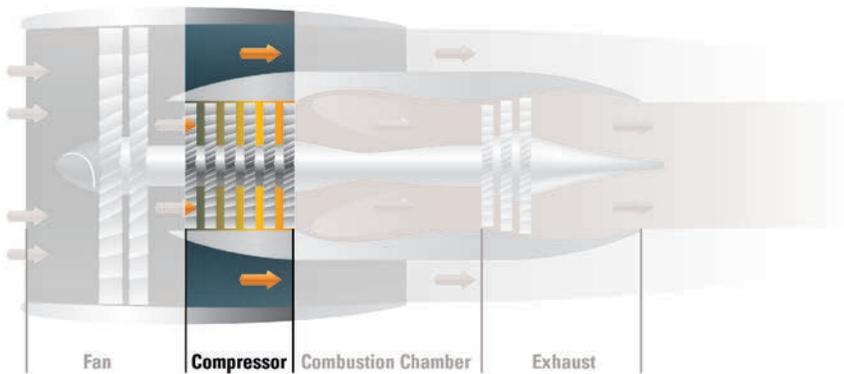
Measurement Range: 500 g pk



COMPRESSOR AREA AND COMPONENT TESTING

CHARGE OUTPUT ACCELEROMETERS TO 900 °F (482 °C)

The compressor area of a turbine engine requires an accelerometer capable of higher temperatures. The charge accelerometers listed below are ideal for the application and feature hermetically sealed titanium housings, smaller size and high frequency range.



HIGHLIGHTS

Robust housings,
hermetically sealed

Measurement range to 2300 g

Frequency to 12k Hz

Miniature models from 2 grams



CE



**MINIATURE TRIAXIAL
CHARGE OUTPUT
ACCELEROMETER**

MODEL 356A70

Temperature: -94 to +490 °F
(-70 to +254 °C)

Sensitivity: 2.7

Measurement Range: ±500 g pk



**MINIATURE TRIAXIAL
CHARGE OUTPUT
ACCELEROMETER**

MODEL 356A71

Temperature: -94 to +490 °F
(-70 to +254 °C)

Sensitivity: 10 pC/g

Measurement Range: ±500 g pk

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**MINIATURE RING-STYLE
CHARGE OUTPUT
ACCELEROMETER**

MODEL 357B06

Temperature: -65 to +500 °F
(-54 to +260 °C)

Sensitivity: 5 pC/g

Measurement Range: ±1k g pk

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**HIGH TEMPERATURE
MINIATURE CHARGE OUTPUT
ACCELEROMETER**

MODEL 357B11

Temperature: -95 to +500 °F
(-71 to +260 °C)

Sensitivity: 3.0 pC/g

Measurement Range: ±2300 g pk

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**UHT-12™ CHARGE OUTPUT
TRIAxIAL ACCELEROMETER**

MODEL EX356A73

Temperature: -67 to +900 °F
(-55 to +482 °C)

Sensitivity: 3.1 pC/g

Measurement Range: 500 g pk

CE



**UHT-12™ HIGH TEMPERATURE
CHARGE OUTPUT TRIAXIAL
ACCELEROMETER**

MODEL 357A63

Temperature: -65 to +900 °F
(-54 to +482 °C)

Sensitivity: 0.53 pC/g

Measurement Range: ±5k g pk

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**HIGH TEMPERATURE
CHARGE OUTPUT
ACCELEROMETER**

MODEL 357B69

Temperature: -65 to +900 °F
(-54 to +482 °C)

Sensitivity: 3.5 pC/g

Measurement Range: ±500 g pk

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**HIGH TEMPERATURE
CHARGE OUTPUT
ACCELEROMETER**

MODEL 357A67

Temperature: -76 to +392 °F
(-60 to +200 °C)

Sensitivity: 3.0 pC/g

Measurement Range: ±1k g pk



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MINIATURE CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 7240C

Temperature: -67 to +500 °F
(-55 to +260 °C)

Sensitivity: 3 pC/g

Measurement range: 5k g pk



CE

MINIATURE CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 2220E

Temperature: -67 to +500 °F
(-55 to +260 °C)

Sensitivity: 3 pC/g

Measurement range: 5k g pk



CE

CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 2221F

Temperature: -67 to +500 °F
(-55 to +260 °C)

Sensitivity: 10 pC/g

Measurement range: 2k g pk



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TRIAXIAL CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 2230EM1

Temperature: -67 to +500 °F
(-55 to +260 °C)

Sensitivity: 3 pC/g

Measurement range: 2000 g pk



CE

CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 7201-10

Temperature: -67 to +500 °F
(-55 to +260 °C)

Sensitivity: 10 pC/g

Measurement range: 2000 g pk



CE

CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 7221A

Temperature: -67 to +500 °F
(-55 to +260 °C)

Sensitivity: 10 pC/g

Measurement range: 2k g pk



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CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 7703A-50

Temperature: -67 to +550 °F
(-55 to +288 °C)

Sensitivity: 300 pC/g

Measurement range: 2k g pk



CE

CHARGE OUTPUT ACCELEROMETER

ENDEVCO MODEL 7704A-50

Temperature: -67 to +550 °F
(-55 to +288 °C)

Sensitivity: 50 pC/g

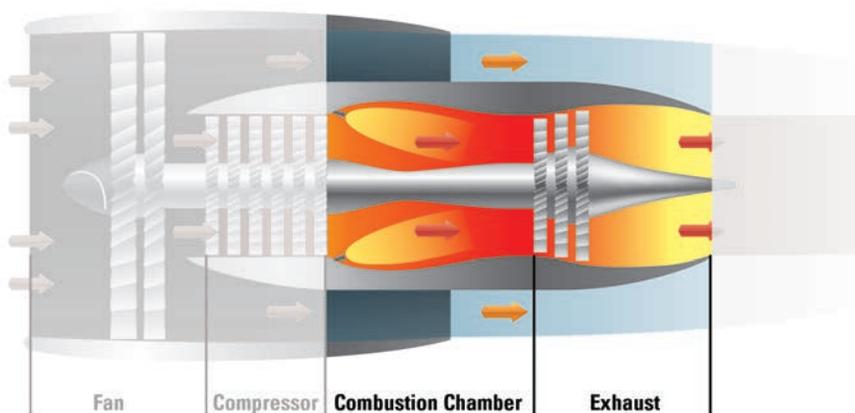
Measurement range: 2k g pk



COMBUSTOR AND EXHAUST TESTING

CHARGE OUTPUT ACCELEROMETERS UP TO 1400 °F (760 °C)

Testing the combustor and exhaust of turbine engines requires an ultra-high temperature sensor. The confined space demands accelerometer compactness. These sensors are designed specifically for the testing and development of turbine combustors and exhaust systems and feature integral hardline cables.



HIGHLIGHTS

- Compact and electrically isolated
- Temperature range to 1400 °F (760 °C)
- Insensitive to extreme variations in temperature with UHT-12™ sensing element



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UHT-12™ CHARGE OUTPUT ACCELEROMETER

MODEL 357A64 & 357M168

Sensitivity: 1.15 pC/g

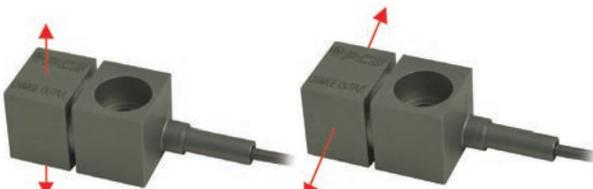
Measurement Range: $\pm 1k$ g pk

Signal Type: Single-ended

Connector: 10-32 jack

CE

Ex



MODEL EX357E90

MODEL EX357E91

UHT-12™ CHARGE OUTPUT ACCELEROMETER

SERIES EX357A9X & EX357E9X

EX357E90/91 Sensitivity: 5.0 pC/g

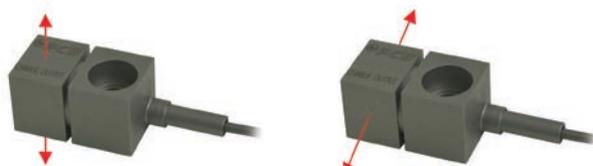
EX357E92/93 Sensitivity: 2.3 pC/g

EX357A94/95 Sensitivity: 3.3 pC/g

Measurement Range: $\pm 1k$ g pk

Signal Type: Single-ended (EX357E9X), differential (EX357A9X)

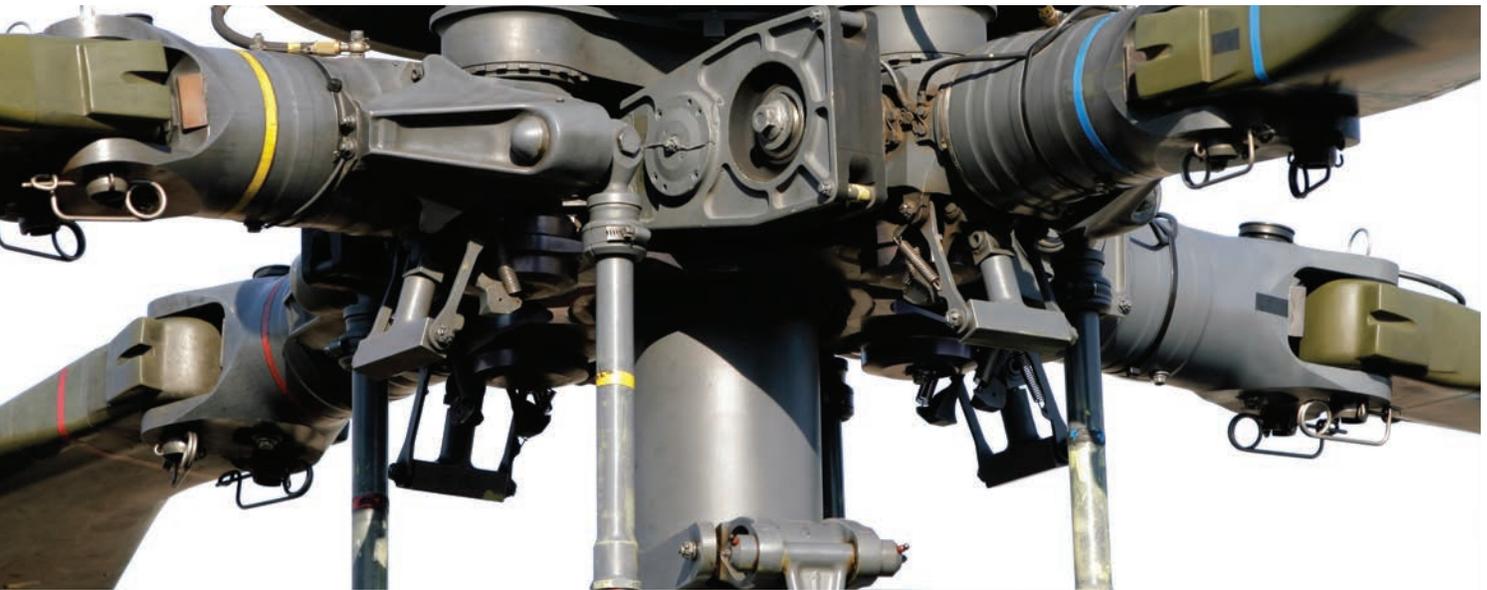
Connector: 10-32 jack (EX357E9X), 7/16-27 2-pin (EX357A9X)



MODELS EX357E92 & EX357A94

MODELS EX357E93 & EX357A95

Arrows Depict Sensitive Axis



LONG TERM VIBRATION MONITORING AND HUMS

DIFFERENTIAL ACCELEROMETERS FOR TURBINE ENGINE MONITORING

Charge mode accelerometers with high temperature differential output are ideal for monitoring of turbines and HUMS applications on helicopters.



UHT-12™ HIGH TEMPERATURE ACCELEROMETER

SERIES EX600B13/14

Temperature: -65 to 900 °F
(-54 to 482 °C)

Sensitivity: 100/10 mV/g

Measurement Range: $\pm 50/\pm 500$ g

Hazardous location approvals



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**UHT-12™ HIGH TEMPERATURE
CHARGE OUTPUT
ACCELEROMETER**

MODEL 357A100

Temperature: -65 to 900 °F
(-54 to 482 °C)

Sensitivity: 5.0 pC/g

Measurement Range: ±200 g pk



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**CHARGE OUTPUT
ACCELEROMETER**

SERIES 357C71/72/73

Temperature: -65 to 900 °F
(-54 to 482 °C)

Sensitivity: 10/50/100 pC/g

Measurement Range:
±1000/±500/±300 g pk



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**DIFFERENTIAL CHARGE
OUTPUT ACCELEROMETER**

ENDEVCO MODEL 6222S-20/
6222S-50/6222S-100

Temperature: -65 to 500 °F
(-54 to 260 °C)

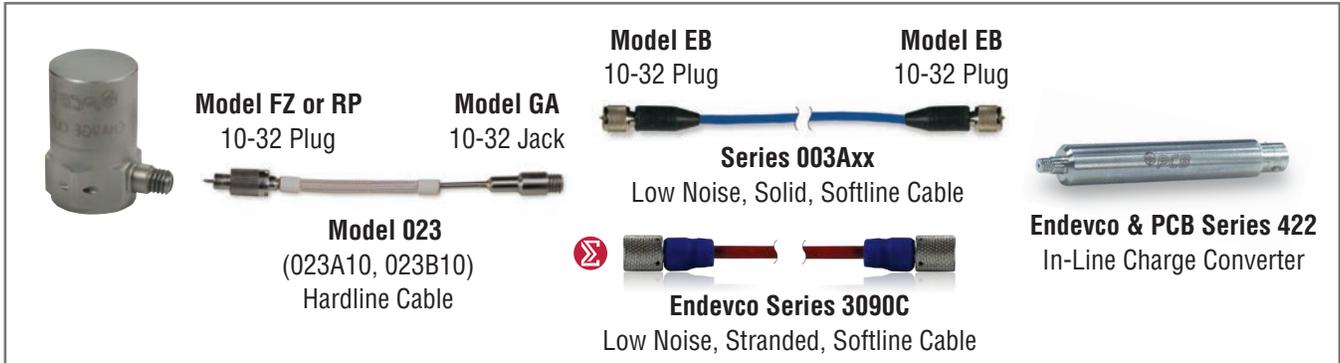
Sensitivity: 20/50/100 pC/g

Measurement Range:
2k/1k/500 g pk



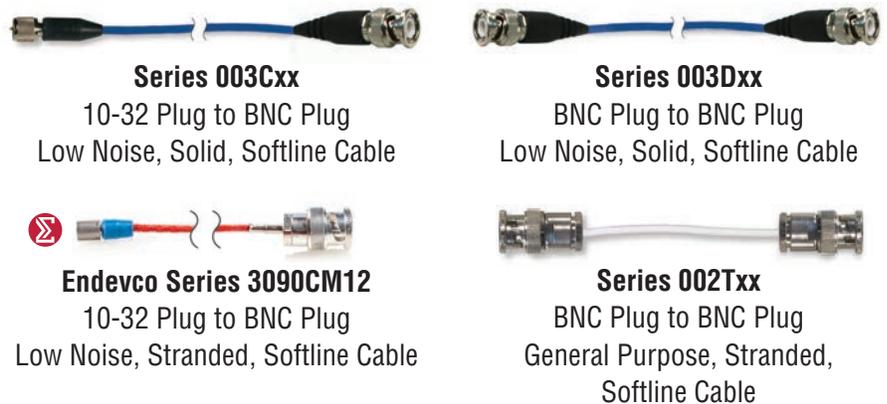
ACCESSORIES

HIGH TEMPERATURE, SINGLE-ENDED, CHARGE OUTPUT SYSTEM CONFIGURATION



RECOMMENDED OUTPUT CABLES

Note: A low noise cable is needed between a charge output sensor and converter to mitigate the triboelectric effect. A low noise cable is not necessary after the converter or for non-shock ICP® sensors.





SINGLE-ENDED CHARGE CONVERTERS

In-line ICP® charge converters serve to convert high impedance charge mode piezoelectric sensor signals into low impedance voltage signals for input into readout, recording, and analysis instruments. Powered by ICP® sensor signal conditioners, these converters are placed between the sensor and signal conditioner. They can also connect directly to a DAQ system or readout device if the system includes ICP® power.



REMOTE CHARGE CONVERTER

ENDEVCO MODEL 2771CM2-1



REMOTE CHARGE CONVERTER

SERIES 422EXX

Model	Sensitivity	Input Range	Low Frequency (-5%)
2771CM2-1	1 mV/pC	5000 pC	3 Hz
422E38	0.1 mV/pC	25000 pC	5 Hz
422E35	1 mV/pC	2500 pC	5 Hz
422E36	10 mV/pC	250 pC	5 Hz
422E39	1 mV/pC	2500 pC	5 Hz



SIGNAL CONDITIONER

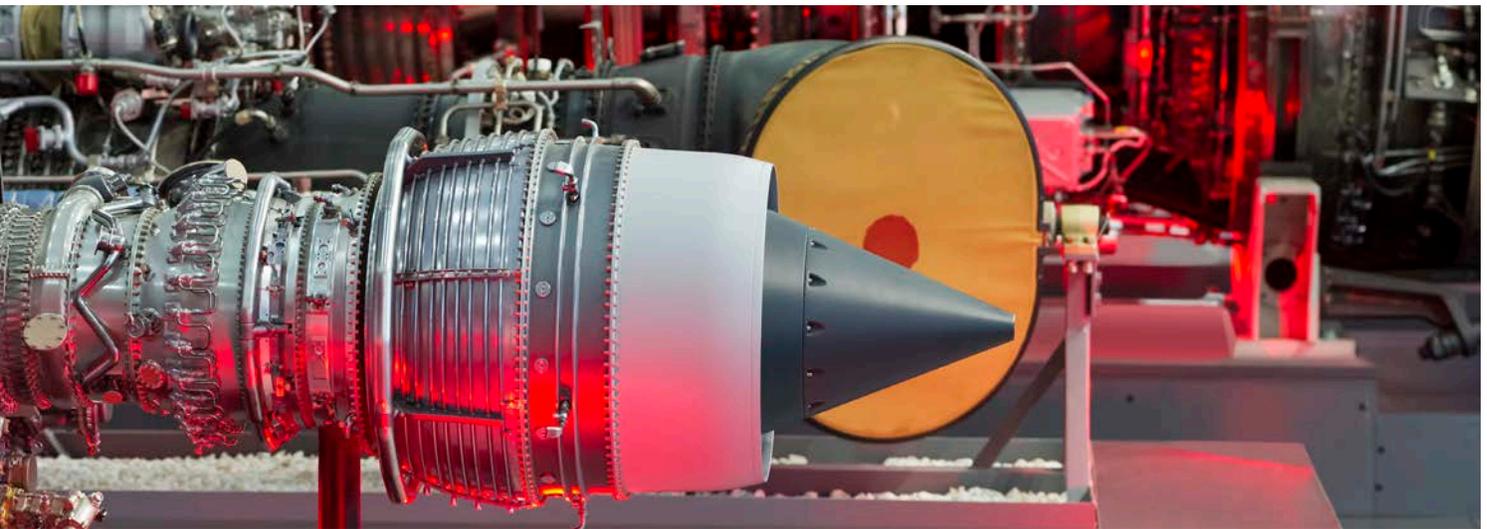
ENDEVCO MODEL 2775C



SIGNAL CONDITIONER

ENDEVCO MODEL 6634D

Model	Description	Channels	Power	Sensor Types
2775C	Low noise, high gain piezoelectric/ integrated electronics piezoelectric signal conditioner	1	DC, powered through AC to DC converter (supplied)	Charge output piezoelectric, integrated electronics piezoelectric
6634D	Differential piezoelectric signal conditioner	1	DC, powered through AC to DC converter (supplied)	Differential and singled ended charge output piezoelectric, integrated electronics piezoelectric



DIFFERENTIAL CHARGE OUTPUT SYSTEM COMPONENTS



Model GN
2-socket 7/16-27 UNS-2B Plug
900 °F (482 °C)

Model 013
2-Conductor Hardline Cable
1200 °F (650 °C)

Model GP
2-pin 7/16-27 UNS-2A Jack



Model ET
2-socket, 7/16-27 UNS-2B Plug
400 °F (204 °C)

Model 045
2-Conductor Softline
PFA Cable 500 °F (260 °C)

Model JD
2-pin Plug
Mates to 2777A Series



Endevco Model 2777A
Differential Charge Converter



Endevco Model 6634D
Differential Charge Amplifier



Endevco Series 6917B
Low Noise FEP Cable
2-Socket 7/16-27 UNS-2B Plug to Pigtails



Endevco Series 6917M113
Low Noise FEP Cable
2-Socket 7/16-27 UNS-2B Plug
to BNC Twinax Plug



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AD-UHT12-0624